

IN THE CLAIMS:

Please cancel claims 1-10 without prejudice or disclaimer of the subject matter.

Please amend the claims as follows:

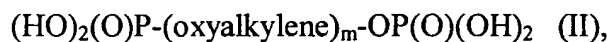
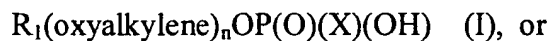
~~1. A method of...~~  
~~2. A method of...~~

~~3. A method of...~~  
~~4. A method of...~~

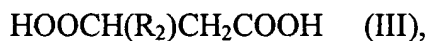
0988493-0748860

## New Claims

11. A method for the mechanical working of metals and alloys, performed in the presence of an aqueous cooling lubricant having a pH of 6-10 and containing a phosphate ester of the formula



where  $R_1$  is an alkyl group with 1-12 carbon atoms, oxyalkylene is a group containing 2-4 carbon atoms,  $n$  is a number from 1-20,  $X$  is hydroxyl,  $R_1\text{O}$  or  $R_1(\text{oxyalkylene})_n\text{O}$ , where  $R_1$ , oxyalkylene and  $n$  have the meanings mentioned above, and  $m$  is a number from 4-40, or a salt thereof, and an alkenyl substituted succinic acid of the formula



where  $R_2$  is an alkenyl group with 4-10 carbon atoms, or a salt thereof, or a mixture of any of the compounds I, II and III.

12. Method according to claim 11 wherein  $R_1$  in formula I contains 2-8 carbon atoms, the group  $(\text{oxyalkylene})_n$  contains at least partially oxypropylene units and  $n$  is a number from 4-15.

13. Method according to claim 12 wherein the phosphate ester of formula I is  $n$ -butyl- $(\text{OC}_3\text{H}_7)_{10}\text{OPO}_3\text{H}_2$ .

14. Method according to claim 11 wherein the phosphate ester of formula II is  $(\text{HO})_2(\text{O})\text{P}-(\text{oxypropylene})_{8-15}\text{OP(O)(OH)}_2$ .

15. Method according to claim 11 wherein  $R_2$  in formula III is octenyl, decenyl, diisobutenyl or tripropenyl.

16. Method according to claim 15 wherein the phosphate ester has the formula I, in which  $R_1$  contains 2-8 carbon atoms, the group  $(\text{oxyalkylene})_n$  contains at least partially oxypropylene units and  $n$  is a number from 5-15.

17. Method according to claim 15 wherein the phosphate ester is  $(\text{HO})_2(\text{O})\text{P}-(\text{oxypropylene})_{8-15}\text{OP(O)(OH)}_2$ .

18. Method according to claim 11 wherein the total amount of compounds I and II is from 0,2 to 5% by weight and the amount of compound III is from 0,2 to 5% by weight.

19. Method according to claim 16 wherein the total amount of compounds I and II is from 0,4 to 3% by weight and the amount of compound III is from 0,4 to 3 % by weight.

20. A concentrate, comprising  
anionic compounds I, II and III as defined in claim 11 in  
an total amount of 20-95% by weight  
additional corrosion inhibitors in an amount of 0-30% by weight  
additional lubricants in an amount of 0-30% by weight  
water in an amount 5-80% by weight  
other ingredients in an amount of 0-30% by weight,  
the weight ratio between the compounds I and/or II and compound III being from 1:15 to 15:1

21. Concentrate according to claim 20 comprising  
the anionic compounds I, II and III in an total amount of 50-90% by weight  
the additional corrosion inhibitors in an amount of 0-15% by weight  
the additional lubricants in an amount of 0-15% by weight  
water in an amount of 10-50% by weight  
the other ingredients in an amounts of 0-15% by weight,  
the weight ratio between the compounds I and/or II and compound III being from 1:5 to 5:1.

22. Concentrate according to claim 21 wherein the total amount of the additional corrosion inhibitors, the additional lubricants and the other ingredients is from 5 to 40% by weight.